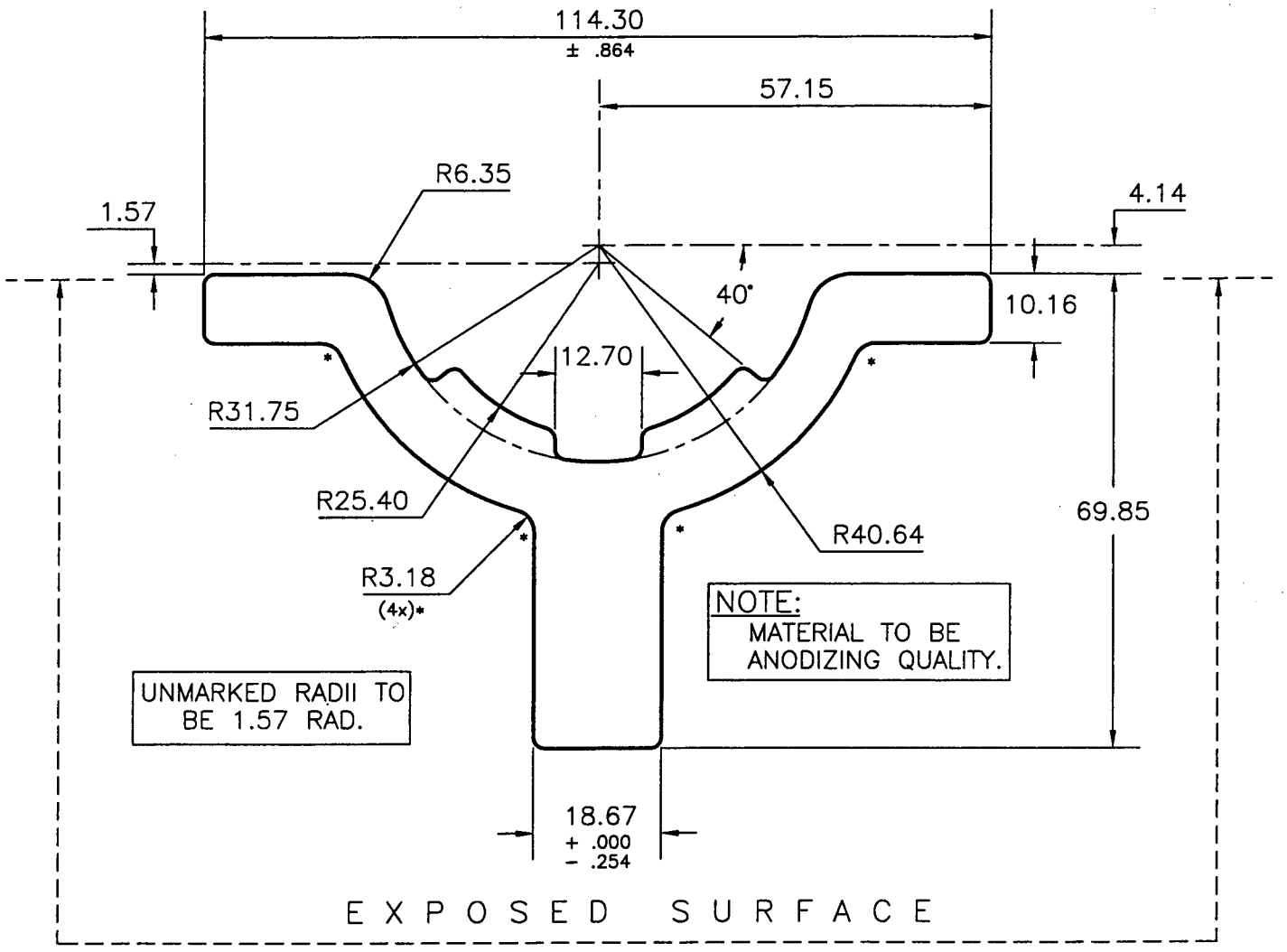
CLIENT	DART AERO ACCESSORIES INC.	CLIENT No. VS-10397A	No. DE PROFILE/DIE No. MS-18866
DESCRIPTION	LUG EXTRUSION	DIE LOC. P-1557	No. DE SERIE DASH No. 1
		BACKER LOC. P-1557	No. D'OFFRE PROPOSAL No. M18866



EPAISSEUR DE PAROIS / WALL THICKNESS Various ±.20 EXCEPTE TEL QU'INDIQUE / EXCEPT AS SHOWN

ACTUAL SIZE

Caradon Indalex
DIVISION OF/DE CARADON LTD.
MONTREAL – TORONTO – CALGARY – VANCOUVER

ARRONDIR TOUS LES COINS AVEC UN RAYON DE 0.25 mm (0.010") SAUF AUTREMENT INDIQUE.
BREAK ALL CORNERS WITH R0.25 mm (0.010" R) UNLESS OTHERWISE SPECIFIED.

TOLERANCES STANDARD SAUF SI INDIQUE
STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED

SURF. ETABLIE / EST. AREA	PO² IN² 2081.63 MM²	PER. EXT. / OUT PER.	PO IN MM
POIDS ETABLI / EST. WEIGHT	LBS/PI-FT 5.666 KG/M	FACTEUR / FACTOR	4
PER. ETABLI / EST. PER.	PO IN 364.35 MM	C.C.D.	IN/PO 122.02 MM
DESSINE PAR / DRAWN BY	VERIFIE PAR / CHECKED BY	ECHELLE / SCALE 1:1	DATE 98,02,16

PRESSE / PRESS	CAV.	GRANDEUR, DIE SIZE	PKT.	L.I.P.	BACKER GRANDEUR / SIZE	BACKER No.
2	1	9X1 1/2	1/2		9X4	11155
CONT'R	ALLIAGE ET TREMPAGE / ALLOY AND TEMPER	FACTEUR D'EXTRUSION / EXTRUSION RATIO			SHIM NO.	BOLSTER No.
8	6005A-T5	17				DC

DATE	SYM.	REVISIONS	PAR BY

No. DE PROFILE / DIE No. MS-18866